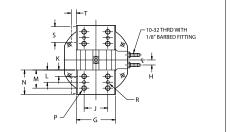
RECESSED MOUNT (R)

APG-30, APG-45 ONLY NOTE: DIMENSIONS ARE IN INCHES EXCEPT WHERE NOTED.

ALL THE FORCE AT A FRACTION OF THE WEIGHT AND MOVEMENT. CLEANROOM, TOO! **APG DOUBLE ACTING PARALLEL JAW GRIPPERS**

APG-30, 4 PLCS APG-45, 6 PLCS APG-45 ONLY - APG-30 ONLY APG-45 VIEW A

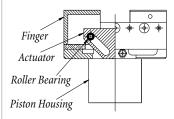




Reference	APG-30R	APG-45R	
А	1.80 1.78	1.772 1.770	
С	1.25	1.48	
D	2.60	3.11	
Е	2.44	3.44	
F	.50	1.00	
G	1.25	1.96	
Н	.25 2 PLCS	.25 2 PLCS	
J	.709 Centered	1.181 Centered	
К	.197	.315	
L	.492	.610	
М	.787	.906	
Ν	.97	1.22	
Ρ	M4 x 0.7 THD .27DP 4 PLCS Each Finger Block	M5 x 0.8 THD .33 DP 4 PLCS Each Finger Block	
R	4.05 4.01 x .27 DP 2 PLCS Each Finger Block	4.05 4.01 x .33 DP 2 PLCS Each Finger Block	
S	.78	.78	
Т	.32	.32	
U	2.32	3.15	
W	N/A	.159 .158 2 PLCS equally	
V	1.70 Thru 4 EQ. SP. 2.4 B.C.	.170 Thru 6 PLS. EQ. SP. 3.07 B.C.	

Light Weight

At less than eight ounces, these featherweight grippers provide an unprecedented grip force to weight ratio.



RCC Mount Version

Cleanroom - Class 100

Accepted for cleanroom use, the CR100 versions of the APG30 and 45 keep the lines running smoothly - no particle problems here!

Constant Force Application

Grip force is constant at any point along slide, allowing for very large finger travel without sacrificing grip force.

Also Available with Sensors

Hall Effect Sensors can be adjusted to sense the desired open and closed position. The sensors detect part absence and ensure part release.

IDENTIFY YOUR PART NUMBER

Size	Mounting	Finger Sensor (optional)	Finger Sensor (optional)	Optional Class 100 Cleanroom
APG-30 = 0.5" Stroke APG-45 = 1.0" Stroke APG-80 = 2.0" Stroke	R = Recessed U = Universal	SX = Open	SC = Closed	APG-30 and APG-45 only
APG-80 -	R	- SX -	SC	- CR100

Example Part No: APG-80-R-SX-SC-CR100

8 MODULAR END-OF-ARM AUTOMATION BY PFA. INC.



Sensor Specifications

Supply Voltage Operating:	4.5V - 24VDC	
Supply Voltage (max):	24VDC	
Current (max):	14mA @ 24VDC	
Interconnect Cable:	3 conductor, 24 AWG, with shield. 48 in (122mm) long	
Output Configuration:	Open collector, current sinking	
Output Voltage (max):	24VDC	
Current (max):	25mA	
Operating Temperature:	0°C (32°F) -70°C (158°F)	
Output Switching Time (max):	.04 microseconds	
Output Switching Time (max):	.04 microseconds	

Multiple Jaw Configurations

6° Gripper available in two

or three finger, expanding

12° Gripper available in two

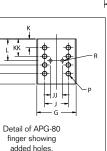
. .

or contracting styles.

finger contracting style

MM			1.732
Ν	.97	1.22	2.250
Ρ	M4 x 0.7 THD .27DP 4 PLCS Each Finger Block	M5 x 0.8 THD .33 DP 4 PLCS Each Finger Block	M6 x 1.0 THD .40 DP 8 PLCS Each Finger Block
R	.159 .158 x .27 DP 2 PLCS Each Finger Block	.159 .158 x .33 DP 2 PLCS Each Finger Block	.199 0.197 x 0.40 DP 2 PLCS Each Finger Block
S	.78	.78	1.40
Т	.32	.32	.47
U	N/A	2.64	N/A
V	.17 Dia. thru 4 PLCS equally spaced on a 1.575 Dia. B.C.	.25 Dia. thru 4 PLCS equally spaced on a 2.480 Dia. B.C.	0.33 Dia. thru 6 PLCS equally spaced on a 3.937 Dia. B.C.
W	.157 .156 thru on a	.236 .235 thru on a	0.315 0.314 thru on a

2.480 Dia. B.C.



Reference

А

В

С

D

Е

F

G

Н

J

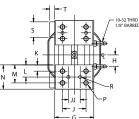
JJ

Κ

KK

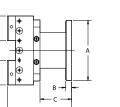
L

М



UNIVERSAL MOUNT (U)

NOTE: DIMENSIONS ARE IN INCHES EXCEPT WHERE NOTED.



APG-30U

1.97

.22

1.35

2.69

2.44

50

1.25

.41 2 PLCS

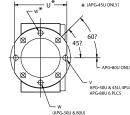
.709 Centered

.709 Centered

.197

.492

.787





APG-45U

3.00

.30

1.58

3.20

3.44

1.00

1.96

.58 2 PLCS

1.181 Centered

1.181 Centered

.315

.610

.906

APG-80U

4.92

0.50

3.30

5.57

6.50

2.0

3.25

.75 2 PLCS

2.165 Centered

1.575 Centered

.433

.866

1.083

1.299

3.937 Dia. B.C.

5

MODULAR END-OF-ARM AUTOMATION BY PFA, INC. 9

1.575 Dia. B.C.