

LIFT-OFF BOLSTER EXTENSIONS

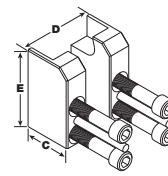
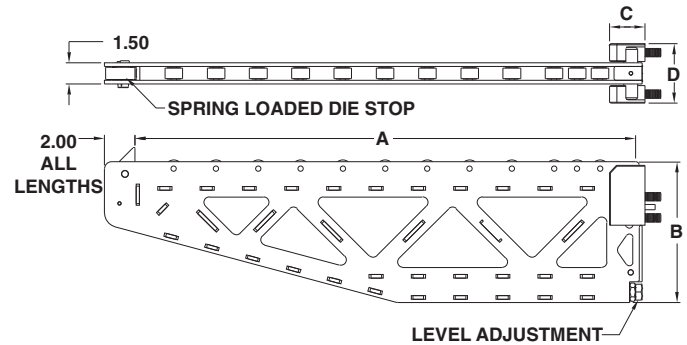
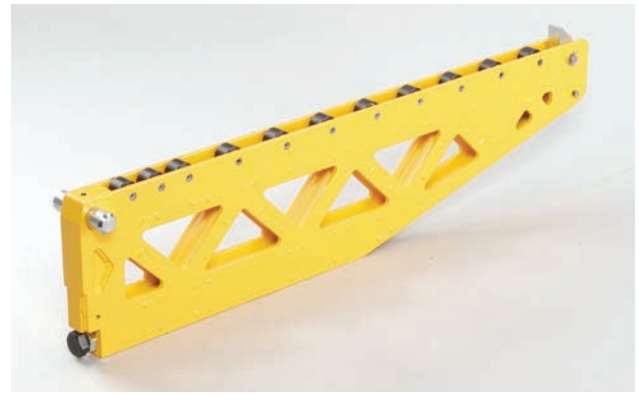
Lift-off Bolster Extensions provide for easy removal during press operations and allow a single pair to be used on multiple presses. For maximum utility, install mounting brackets on several presses and use a single pair of Bolster Extensions. Available in a variety of models for a variety of applications.

Model 520 is a "standard duty" lift-off Bolster Extension with rollers, which allows convenient loading and unloading of dies to/from press bolsters. Die weight capacity per pair is 6,000 pounds. Model 540 is the "heavy duty" version at 8,000 lbs./pair.

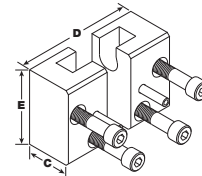
Load/unload dies using forklift, die cart or crane. The force required to roll dies on/off the Bolster Extensions is in the range of 1% to 3% of the die weight.

Lift-Off Bolster Extensions are produced in several other models: 522, 522B and 530 for use with Model 706 Mechanical Die Lifters and bolsters without slots for die lifters. (See page 30).

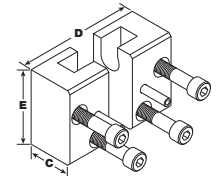
Bracket Height (E Dimension) is the height of the bracket itself - not the distance from the bolster surface. For a typical nominal 0.090" roller height above the bolster surface, the bottom of the mounting bracket would be located at the following distances from the bolster surface: Model 910 Bracket = 4.6", Model 6088 Bracket = 4.0", Model 918 Bracket = 5.2". For complete mounting details contact PFA.



Model 910
Mounting Bracket
for Model 520



Model 6088 Low Profile
Mounting Bracket for
Model 520



Model 918
Mounting Bracket
for Model 540

Example:

Style	Model Number	Length (A)
BE	520	20

Part No: **BE-520-20**

Model No.	Type	Style	A	B	C	D	E	Approximate Weight
520	Lift-Off	Standard 6,000 lbs./pair	14"/16"	6"	910 Bkt 2.50"	910 Bkt 4.20"	910 Bkt 4.25"	15/20 lbs.
			20"/24"/28"/32"	8"	6088 Bkt 2.62"	6088 Bkt 6.80"	6088 Bkt 3.62"	25/35/40/45 lbs.
			36"/40"	10"	910 Bkt ONLY 2.50"	910 Bkt ONLY 4.20"	910 Bkt ONLY 4.25"	60/65 lbs.
540	Lift-Off	Heavy-Duty 8,000 lbs./pair	14"/16"	6"	918 Bkt 3.00"	918 Bkt 7.82"	918 Bkt 5.00"	15/20 lbs.
			20"/24"/28"/32"	8"				25/35/40/45 lbs.
			36"/40"	10"				60/65 lbs.

Please order at least one mounting bracket for each extension arm. Bolster extensions are ordered as each. To order a pair, order 2 extensions.