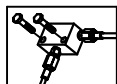
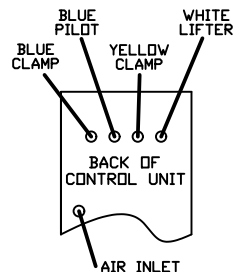


MOUNTING EXAMPLE



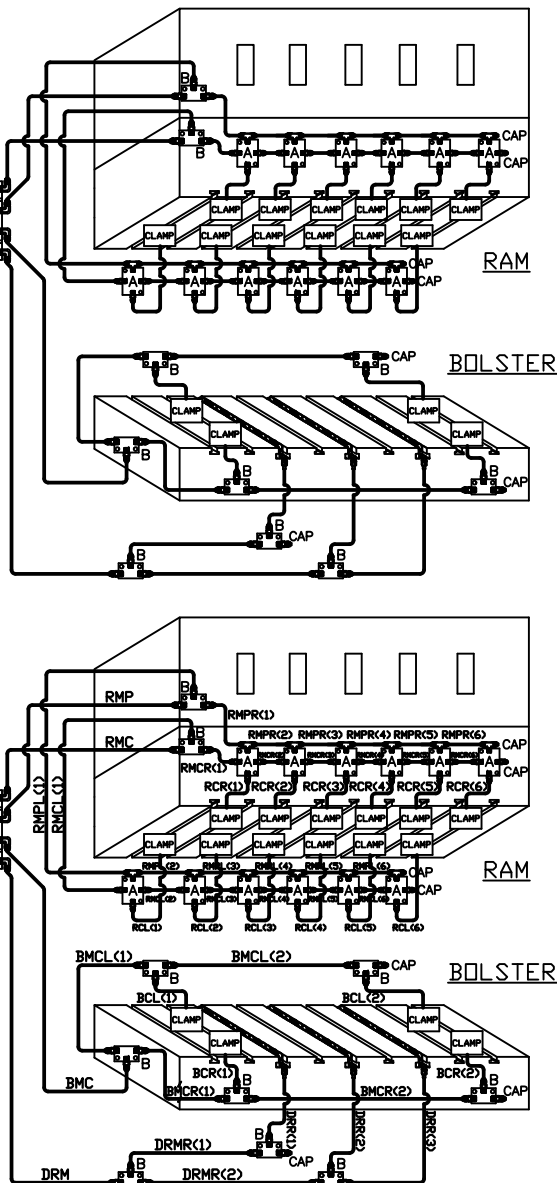
TO CONTROLLER BLUE
(CLAMP)
TO CONTROLLER BLUE
PILOT (RELEASE)
TO CONTROLLER YELLOW
CLAMP (ZONE 3)
TO CONTROLLER WHITE
LIFTER (ZONE 4)



RAM MAIN CLAMP (RMC)
RAM MAIN PILOT (RMP)

TO CONTROLLER BLUE
(CLAMP)
TO CONTROLLER BLUE
PILOT (RELEASE)
TO CONTROLLER YELLOW
CLAMP (ZONE 3)
TO CONTROLLER WHITE
LIFTER (ZONE 4)

BOLSTER MAIN CLAMP (BMC)
MAIN DIE RAIL (DRM)



* CHECK VALVE ASS'Y, SEE NOTE BELOW

DI-12C4S-3DL INSTALLATION KIT

ILLUSTRATION	QTY	PFA-ACC P/N	DESCRIPTION
A	12	HC41873	CHECK VALVE, FULL ASS'Y
BOM (EACH)			
1	2	HE41873 PF01835	CHECK VALVE ASS'Y CAP, 37° FLARE
2	2	FA80200	1/4-20 HEX SCREW x 1 1/4" LONG

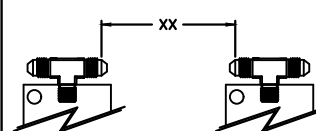
ILLUSTRATION	QTY	PFA-ACC P/N	DESCRIPTION
B	10	HC14849	MANIFOLD, FULL ASS'Y
BOM (EACH)			
1	1	HB10680 PF02019 PF01835	MANIFOLD CONNECTOR, STRAIGHT CAP, 37° FLARE
2	2	FA80200	1/4-20 HEX SCREW x 1 1/4" LONG
C	1	HC10050	MANIFOLD, FULL ASS'Y
BOM (EACH)			
1	4	HB10020 PF00083 PF00070 PF01835	MANIFOLD CONNECTOR, ELBOW 90° CAP, 37° FLARE
2	2	FA80224	1/4-20 HEX SCREW x 1 1/2" LONG
D	20	FA08237	DOUBLE JIFFY CLIP (NOT SHOWN)

ILLUSTRATION	QTY	PFA-ACC P/N	DESCRIPTION
E	28	FA05788	JIFFY CLIP (NOT SHOWN)
F	48	FA30408	1/4-20 BTHD SCREW x 3/8" LONG (NOT SHOWN)
NOTE: HOSE AND LOOSE FITTINGS SHIPPED IN BULK. HOSE ASSEMBLY/ FABRICATION BY CUSTOMER AT THEIR FACILITY XX = LENGTH IN INCHES			
RMC-XX	1	14499-XX	XX =
RMP-XX	1	14499-XX	XX =
RMCR(1)-XX	1	14499-XX	XX =
RMCR(2)-XX	1	14499-XX	XX =
RMCR(3)-XX	1	14499-XX	XX =
RMCR(4)-XX	1	14499-XX	XX =
RMCR(5)-XX	1	14499-XX	XX =
RMCR(6)-XX	1	14499-XX	XX =
RMPR(1)-XX	1	14499-XX	XX =
RMPR(2)-XX	1	14499-XX	XX =
RMPR(3)-XX	1	14499-XX	XX =
RMPR(4)-XX	1	14499-XX	XX =
RMPR(5)-XX	1	14499-XX	XX =
RMPR(6)-XX	1	14499-XX	XX =
RCR(1)-XX	1	14499-XX	XX =
RCR(2)-XX	1	14499-XX	XX =
RCR(3)-XX	1	14499-XX	XX =
RCR(4)-XX	1	14499-XX	XX =
RCR(5)-XX	1	14499-XX	XX =
RCR(6)-XX	1	14499-XX	XX =
RMCL(1)-XX	1	14499-XX	XX =
RMCL(2)-XX	1	14499-XX	XX =
RMCL(3)-XX	1	14499-XX	XX =
RMCL(4)-XX	1	14499-XX	XX =
RMCL(5)-XX	1	14499-XX	XX =
RMCL(6)-XX	1	14499-XX	XX =
RMPL(1)-XX	1	14499-XX	XX =
RMPL(2)-XX	1	14499-XX	XX =
RMPL(3)-XX	1	14499-XX	XX =
RMPL(4)-XX	1	14499-XX	XX =

ILLUSTRATION	QTY	PFA-ACC P/N	DESCRIPTION
RMPL(5)-XX	1	14499-XX	XX =
RMPL(6)-XX	1	14499-XX	XX =
RCL(1)-XX	1	14499-XX	XX =
RCL(2)-XX	1	14499-XX	XX =
RCL(3)-XX	1	14499-XX	XX =
RCL(4)-XX	1	14499-XX	XX =
RCL(5)-XX	1	14499-XX	XX =
RCL(6)-XX	1	14499-XX	XX =
BMC-XX	1	14499-XX	XX =
BMCR(1)-XX	1	14499-XX	XX =
BMCR(2)-XX	1	14499-XX	XX =
BCR(1)-XX	1	14499-XX	XX =
BCR(2)-XX	1	14499-XX	XX =
BMCL(1)-XX	1	14499-XX	XX =
BMCL(2)-XX	1	14499-XX	XX =
BCL(1)-XX	1	14499-XX	XX =
BCL(2)-XX	1	14499-XX	XX =
DRM-XX	1	14499-XX	XX =
DRMR(1)-XX	1	14499-XX	XX =
DRMR(2)-XX	1	14499-XX	XX =
DRR(1)-XX	1	14499-XX	XX =
DRR(2)-XX	1	14499-XX	XX =
DRR(3)-XX	1	14499-XX	XX =

NOTE: WHEN SHIPPING BULK HOSE AND FITTINGS,
SEND THE FOLLOWING QUANTITY OF ITEMS:
HOSE, PART #HO14500, 180 FEET
FITTINGS, PART #FF14502, 110 PIECES

HOW TO MEASURE HOSE LENGTHS:



IMPORTANT: LEAVE ROOM FOR PRESS AND CLAMP MOVEMENT!

* NOTE: CHECK VALVE ASS'Y NOT
INCLUDED AS PART OF
THE INSTALL KIT, ORDER
CHECK VALVES SEPARATELY.

DI-12C4S-3DL

PFA-ACC P/N	HEX 9-8-13	PFA, INC. 1618 VIBERT BLVD, GERMANTOWN, VA 22062 852-230-1430, 852-230-1499 (Fax), pfa-inc.com
	SCALE N.T.S.	
	SHEET 1 of 1	
	DRAWING NUMBER	
INSTALLATION KIT		DI-12C4S-3DL